



YUCCA 100-343

High power short nanosecond UV laser for high-speed precision micromachining

YUCCA, the UV fiber laser, provides high power at high pulse repetition rates with short nanosecond pulses. It is fully designed to improve laser process quality with shorter pulse widths and increase productivity with higher pulse repetition rates.

Its innovative patented fiber design enables a unique combination of short nanosecond pulses, performance for high-speed process and reduced overall processing cost. With a constant short nanosecond pulse duration and beam quality over the whole pulse repetition rate range, YUCCA is the right laser source for the next generation of UV laser micromachining equipment targeting higher throughput.

YUCCA is designed with high-end methodologies to exceed industrial quality standards and to guarantee reliability and serviceability. Manufactured with field proven technology and qualified components, good practices and high-quality, YUCCA is the right answer for 24/7 operations in extended production cycle environments.

| | |
|--|--|
| Wavelength | 343 nm |
| Power (*) 3 ns pulse duration (**) 10 ns pulse duration | 100 W at 200 kHz ** 100 W at 800 kHz * 90 W at 1 MHz * |
| Pulse Duration (**) (**) Factory set | 2 ns, 3 ns, 5 ns, 10 ns or burst mode |
| Beam quality | $M^2 < 1.2$ |



Advantages

- ✓ Unprecedented beam quality
- ✓ High power 100 W up to 1 MHz
- ✓ High energy > 500 μJ/pulse
- ✓ Excellent beam quality $M^2 < 1.2$ up to 4 MHz
- ✓ High peak power up to 50 kW
- ✓ Competitive price/COO
- ✓ Long UV crystal lifetime
- ✓ HALT designed / HASS Certified
- ✓ Pulse-On-Demand capability

Applications

- ✓ PCB/Flex PCB via drilling, cutting and depaneling
- ✓ Advanced packaging drilling and ablation
- ✓ Wafer scribing and debonding
- ✓ Photovoltaics scribing, cutting, deletion
- ✓ CFRP cutting, drilling and texturing
- ✓ OLED drilling and Lift-Off
- ✓ Ceramic scribing, cutting and drilling
- ✓ Glass processing (TGV)
- ✓ LED processing

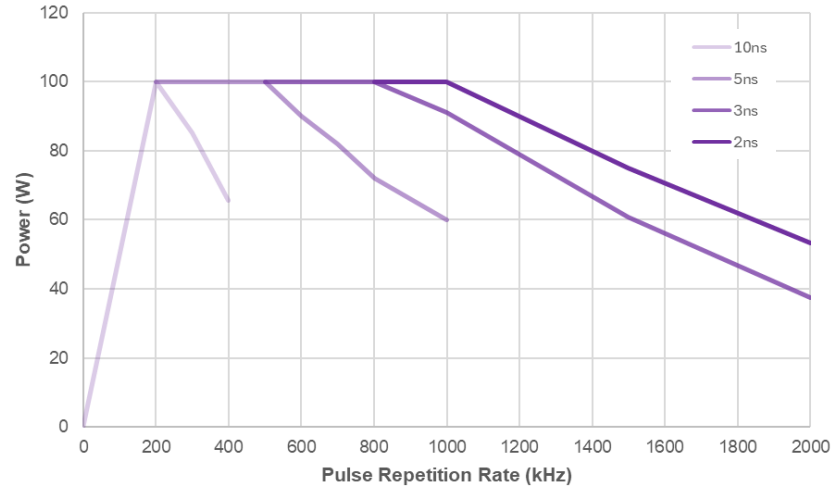


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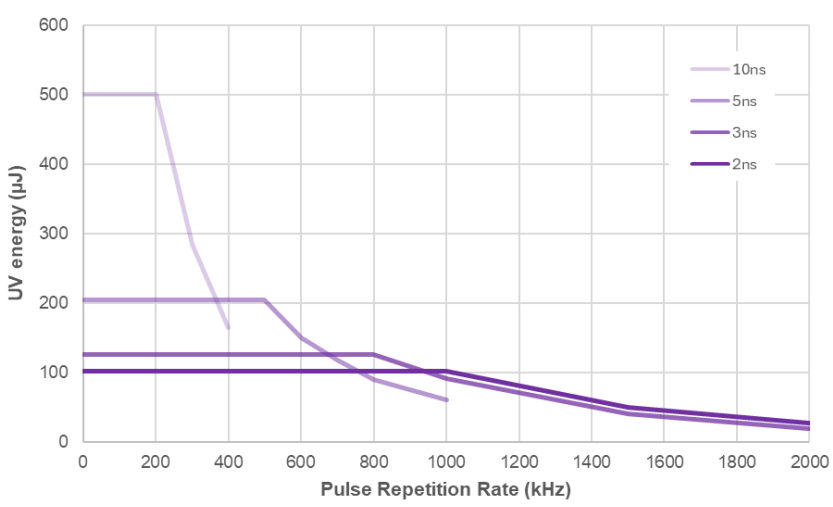
YUCCA 100-343

Typical performances

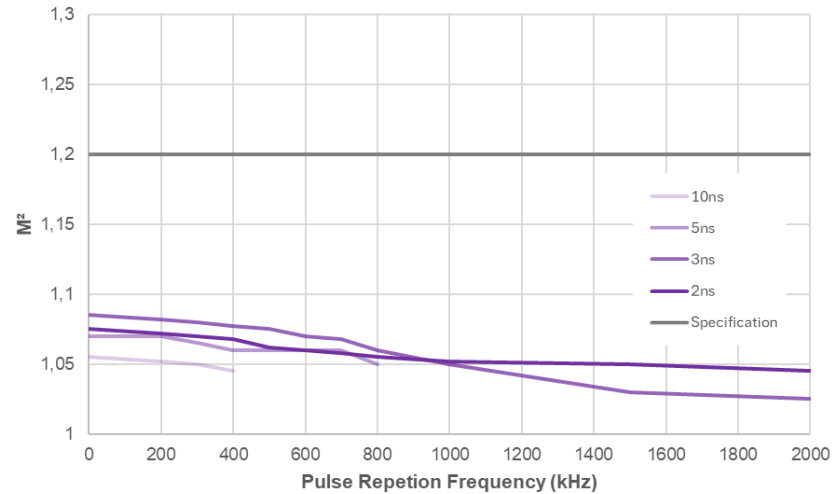
Power at 2 ns, 3 ns, 5 ns, 10 ns



Energy at 2 ns, 3 ns, 5 ns, 10 ns



Typical M² at 2 ns, 3 ns, 5 ns, 10 ns





YUCCA 100-343

Specifications

Output Characteristics

| | | | | | |
|---|---|---|---------------------------------|-----------------------------------|-------|
| Central Wavelength | 343.3 nm ± 0.5 nm | | | | |
| Average Power (*) (**) | 2 ns | 3 ns | 5 ns | 10 ns | Burst |
| (*) Pulse duration to be chosen by customer between 2 ns and 10 ns and factory set (**) Burst available on request | 100 W @ 1 MHz 70 W @ 1.5 MHz 50 W @ 2 MHz | 100 W @ 800 kHz 90 W @ 1 MHz 30 W @ 2 MHz | 100 W @ 500 kHz 55 W @ 1 MHz | 100 W @ 200 kHz 60 W @ 400 kHz | (**) |
| Pulse Width | 2 ns, 3 ns, 5 ns, 10 ns or burst | | | | |
| Pulse Repetition Rates | Single-shot to 4 MHz | | | | |
| Power Stability | < 2%, 2σ over 8 hours | | | | |
| Pulse to Pulse Energy Stability | < 3% RMS | | | | |

Beam Characteristics

| | | | | | |
|---|-----------------------------------|--|--|--|--|
| Spatial Mode | TEM ₀₀ | | | | |
| M ² | ≤ 1.2 | | | | |
| Polarization Ratio | ≥ 100:1 linear | | | | |
| Polarization Direction | Vertical, ± 2° | | | | |
| Beam Divergence (full-angle) | < 0.3 mrad or < 0.2 mrad | | | | |
| 4σ Beam Diameter @ exit (nominal) | 3.5 mm ± 0.35 mm or 5 mm ± 0.5 mm | | | | |
| Astigmatism | ≤ 30% | | | | |
| Beam Circularity | ≥ 90% | | | | |
| Long Term Beam Pointing Stability, over 8 hours | ≤ 25 μrad, full-angle | | | | |

Operating Conditions

| | | | | | |
|----------------------------|-------------------------------|-----------------------------|--|--|--|
| External Communications | Ethernet / RS-232 / USB | | | | |
| Warm-up Time | Cold Start | ≤ 30 minutes | | | |
| | Warm Start | ≤ 2 minutes | | | |
| Electrical Requirements | 100 – 240V AC | | | | |
| Line Frequency | 50 to 60 Hz | | | | |
| Power Consumption | < 1500 W | | | | |
| Temperature Range | 15°C to 35°C (59°F to 95°F) | | | | |
| Humidity | 10% to 95% RH, non-condensing | | | | |
| Storage conditions | Temperature | 0°C to 50°C (32°F to 122°F) | | | |
| | Humidity | 5% to 95% RH | | | |
| Altitude (non-operational) | Sea level to 11 000 meter | | | | |

Chiller Requirements

| | | | | | |
|---------------------------|------------------------------------|--|--|--|--|
| Cooling Water Temperature | 25 °C +/- 0.1 °C | | | | |
| Minimum Cooling Power | 1200 W | | | | |
| Cooling Water Flow | 5 liter/min, 3.5 liter/min minimum | | | | |

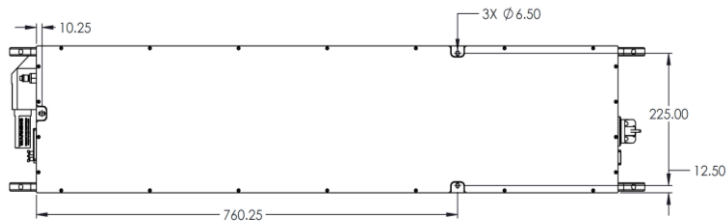
Physical Characteristics

| | | | | | |
|----------------------------|--|--|--|--|--|
| Dimensions (L x W x H, mm) | Laser Head : 1146 x 250 x 169 mm (45.11 x 9.84 x 6.65 in) Control Unit : 506 x 483 x 177 mm (19.92 x 19.01 x 6.97 in) | | | | |
| Weight | Laser Head : 50 kg (110 lbs) without water Control Unit : 25 kg (55 lbs) | | | | |

Features

| | | | | | |
|------------------------------------|--|--|--|--|--|
| Extended Internal Power Monitoring | Power monitored at each stage of the laser | | | | |
| Ultra Wide Operation Range | Constant pulse width and beam parameters over the whole pulse repetition rate range | | | | |
| Industry Ready Data Logging | Long-term and short-term laser operation log, diagnosis, maintenance | | | | |
| Alignment Beam | Low power mode level for laser installation and alignment | | | | |
| Sacrificial Window | Field Replaceable Unit | | | | |
| Advanced support | Industry 4.0 ready, remote control, remote support, >30 sensors in laser head | | | | |
| Best practices | Sealed laser head, multi-stage components cleaning and assembled in ISO 6 cleanroom (class 1000) | | | | |

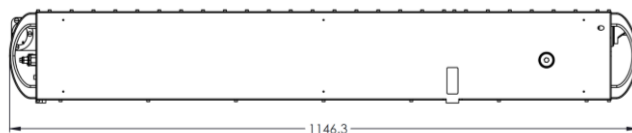
Laser Head (in mm)



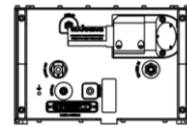
Bottom View



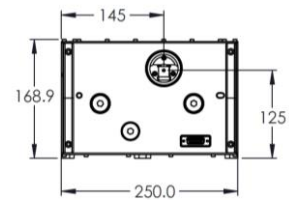
Top View



Side View

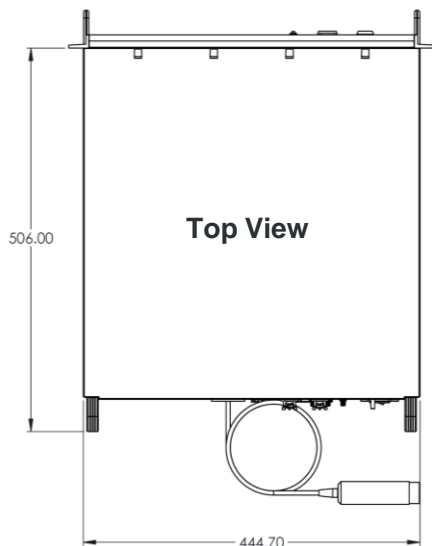


Rear View

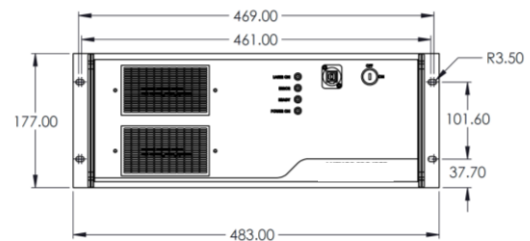


Front View

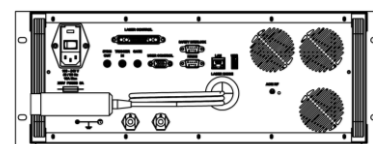
Power Supply (in mm)



Top View



Front View



Rear View

According to BLOOM continuous product improvements, specifications and drawings are subject to change without notice.